

8-901

FOR AGENTS ONLY

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 106-8

HISTORICAL COPY

DO NOT REMOVE

ALS:RH

June 11, 1961

Department #54

List of Parts Complete

for

Machine No. 106-8

| No. | Name |
|----------|--|
| 130344 | Arm, upper and lower (solid) with 15404, 57202 and two 15405 |
| 57202 | Arm Oil Tube, for oiling 64267 |
| 56003 | " " " with 52045, for oiling 38458 |
| 52045 | " " " Packing (felt) |
| 127768 | " Rock Shaft |
| 57957 | " " " 127768 with 57439, 64253 and 127772 |
| 12147 | " " " Back Bearing Oil Pad (felt) |
| 64386 | " " " Bushing (back) |
| 64387 | " " " " " 64386 with 52045 |
| 52045 | " " " " " Oil Pad (cotton) |
| 446 AL | " " " " " Set Screw |
| 64388 | " " " " [intermediate] |
| 64389 | " " " " " 64388 with 52045 |
| 52045 | " " " " " Oil Pad (cotton) |
| 423 AL | " " " " " Set Screw |
| 64253 | " " " Collar with two 624AL |
| 624 AL 2 | " " " " Set Screw |
| 57439 | " " " Crank (back) with four 168 C |
| 168 C 4 | " " " " " Set Screw |
| 127772 | " " " " (front) with 448AL |
| 127838 | " " " " " Pin |
| 448 AL | " " " " " Set Screw |
| 54106 | Arm Rock Shaft Flanged Bushing |
| 52045 | " " " " " Oil Pad (cotton) |

| No. | Name |
|-----------|---|
| 453 AL | Arm Rock Shaft Flanged Bushing Set Screw |
| 18154 | " " " Front Bearing Oil Pad (felt) |
| 57959 | " Rotary Shaft with 57824 |
| 130294 | " " " 57959 with 64366 |
| 130346 | " " " Bushing (front) |
| 51322 C | " " " " " Set Screw |
| 130347 | " " " " (intermediate) |
| 51321 C | " " " " " Set Screw |
| 57781 | " " " " " with 49093 and 64805 |
| 49093 | Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) long |
| 64805 | Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) short |
| 832 C | Arm Rotary Shaft Bushing (intermediate) Set Screw |
| 54450 | " " " Collar with two 1258AL |
| 1258 AL 2 | " " " " Set Screw |
| 61441 | " " " Flanged Bushing (back) with 49093 and 64805 |
| 49093 | Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long |
| 64805 | Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short |
| 159 F 3 | Arm Rotary Shaft Flanged Bushing (back) Screw |
| 57824 | " " " Oil Pad (felt) |
| 144 D | " " " Screw |
| 23933 | Arm Side Cover |
| 176 J | " " " Screw |
| 131709 | Balance Wheel with two 435AL |
| 435 AL 2 | " " Set Screw |
| 57211 | Cloth Plate (small) with three 57404 |

| No. | | Name |
|--------|---|--|
| 57212 | 4 | Cloth Plate (small) Hook |
| 57404 | 3 | " " " Oil Tube |
| 691 F | 2 | " " " Screw |
| 57213 | | " " " Slide (large) |
| 57214 | | Cloth Plate (small) Slide (large) complete, Nos. 57213, 57215 and two 725J |
| 57215 | | Cloth Plate (small) Slide (large) Spring |
| 725 J | 2 | " " " " " " Screw |
| 57216 | | " " " " (small) |
| 57217 | | Cloth Plate (small) Slide (small) complete, Nos. 57216, 57218, 57219 and four 665J |
| 57218 | | Cloth Plate (small) Slide (small) Spring (left) |
| 665 J | 2 | " " " " " " " Screw |
| 57219 | | " " " " " " (right) |
| 665 J | 2 | " " " " " " " Screw |
| 57435 | | Cloth Plate (small) complete, Nos. 57211, 57214 and 57217 |
| 57220 | | Cloth Plate (small) 57435 with four 57212 (for small Throat Plate) |
| 130309 | | Cloth Plate (large) with two 57404 (for medium Throat Plate) |
| 57404 | 2 | Cloth Plate (large) Oil Tube |
| 1011 F | | " " " Screw (left) |
| 898 F | | " " " " (right) |
| 57344 | | " " " Slide |
| 57345 | | Cloth Plate (large) Slide complete, Nos. 57344, two 52683 and four 725J |
| 52683 | 2 | Cloth Plate (large) Slide Spring |
| 57334 | 2 | " " " " " Bracket |
| 193 J | 4 | " " " " " Screw |
| 725 J | 4 | " " " " " Screw |
| 127382 | | Cloth Plate (large) Support Bracket with 29627, 308240, 312500 and two 1320J |

| No. | Name |
|----------|--|
| 50524 C | Cloth Plate (large) - Support Bracket Adjusting Screw |
| 51250 C | " " " " " " " Screw |
| 1520 J 2 | " " " " " " " Nut |
| 29627 | " " " " " Dowel Pin |
| 146 D | " " " " " Screw |
| 130283 | Cloth Plate (large) with four 57404 |
| 57404 4 | " " " Oil Tube |
| 61083 | " " " Slide |
| 61085 | Cloth Plate (large) Slide complete, Nos. 61083, two 52683 and four 725J |
| 52683 2 | Cloth Plate (large) Slide Spring |
| 57334 | " " " " " Bracket |
| 193 J 4 | " " " " " " Screw |
| 725 J 4 | " " " " " Screw |
| 130284 | Cloth Plate (large) complete, Nos. 61085, 130283, two 57334 and four 193J (for small Throat Plate) |
| 130310 | Cloth Plate (large) complete, Nos. 57345, 130309, two 57334 and four 193J (for medium Throat Plate) |
| 130311 | Cloth Plate (large) with two 57404 |
| 57404 2 | " " " Oil Tube |
| 57364 | " " " Slide |
| 57365 | Cloth Plate (large) Slide complete, Nos. 57364, two 52683 and four 725J |
| 52683 2 | Cloth Plate (large) Slide Spring |
| 57334 2 | " " " " " Bracket |
| 193 J 4 | " " " " " " Screw |
| 725 J 4 | " " " " " Screw |
| 130312 | Cloth Plate (large) complete, Nos. 57365, 130311, two 57364 and four 193J (for large Throat Plate) |
| 898 F | Cloth Plate (large) Screw (left) |
| 1011 F | " " " " (right) |

| No. | Name |
|-----------|---|
| 64267 | Crank Connecting Rod with two each 896AL and 1057AL |
| 64366 | " " " 64267 with 50069C |
| 50069 C | " " " Ball Screw Stud (upper) |
| 1516 E | " " " " " " " Nut |
| 64268 | " " " " " " " Washer |
| 896 AL 2 | " " " Cap (lower) Screw |
| 1057 AL 2 | " " " " (upper) Screw |
| 57288 | " " " Oil Case with 57290, 133190 and four each 185E and 448AL |
| 57290 | Crank Connecting Rod Oil Case Cap |
| 133190 | " " " " " " " Packing (felt) |
| 185 E 4 | " " " " " " " Screw |
| 448 AL 4 | " " " " " " " Set Screw |
| 57223 | Face Plate |
| 61226 | " " (for use with Needle Clamp Support) |
| 46111 | " " Pin |
| 51224 W | " " Thumb Screw |
| 57224 | Feed Bar with two 457AL |
| 57796 | " " 57224 with 57795 (for less than 3 in. gauge between outside needles) |
| 57895 | Feed Bar with two 462AL (for 130348) |
| 130348 | " " 57895 with 57795 (for 3 in. gauge and above between outside needles) |
| 57225 | Feed Bar Hinge Pin |
| 457 AL 2 | " " " " " Set Screw |
| 462 AL 2 | " " " " " " Screw |
| 57612 | Feed Dog, 21 teeth (16 teeth to the inch) for 57615 |
| 57632 | " " " " " " " " 57633 |
| 57293 | Feed Dog Packing, .005 in. thick |
| 57294 | " " " .012 in. thick |
| 57321 | " " " .021 in. thick |
| 1255 F | " " Screw |

| No. | Name |
|------------|--|
| 57896 | Feed Dog Support with two each 1083C and 1700E (for 3 in. to 4 1/2 in. gauge between outside needles) |
| 57897 | Feed Dog Support with two each 1698E and 50364C (for 4 3/16 in. to 6 in. gauge between outside needles) |
| 1083 C 2 | Feed Dog Support Adjusting Screw |
| 50364 C 2 | " " " " Screw |
| 1698 E 2 | " " " " " Nut |
| 1700 E 2 | " " " " " Nut |
| 1255 D | " " " Screw |
| *57227 | " Eccentric |
| *127506 | " Eccentric, for 127508 |
| *61020 | " " Body |
| 51061 AL 2 | " " " Set Screw |
| 130337 | " " Lubricating Pad (wood) |
| 217 J | " " Set Screw |
| 196 F | " " " Screw |
| 7071 | " " " " Washer |
| 57228 | Feed Eccentric (adjustable) complete, Nos. 217J, 7071, 50653C, 57227, 61020, 130337 and two 51061AL |
| 127508 | Feed Eccentric (adjustable) complete, for 127608, Nos. 196F, 50653C, 61020, 127506, 130337 and two 51061AL |
| 130324 | Feed Eccentric Connection with 127851 and 130328, for 130325 |
| 130326 | Feed Eccentric Connection with 127851 and 130328, for 130327 |
| 130325 | Feed Eccentric Connection 130324 with 57228 and 127788 |
| 130327 | " " " 130326 with 127508 and 127788, for 4 1/2 stitches per inch |
| 130328 | Feed Eccentric Connection Oil Cup |
| 127851 | " " " " " Pad (braided cotton) |

| No. | Name |
|----------|--|
| 57230 | Feed Lifting Eccentric with two 624AL |
| 130388 | Feed Lifting Eccentric Connection with 1258AL and 41128 |
| 57795 | " " " " 130388 with 57230 |
| 41128 | " " " " Oil Wick |
| 1258 AL | " " " " " " Plug |
| 624 AL 2 | " " " " Set Screw |
| 50653 C | " Regulating Screw |
| 127509 | " Rocking Frame with four 624AL |
| 127788 | " " " " Bar |
| 624 AL 4 | " " " " Set Screw |
| 57234 | " " " " Hinge Pin |
| 57235 2 | " " " " " Bushing |
| 449 AL 2 | " " " " " Set Screw |
| 624 AL 2 | " " " " " Set Screw |
| 57441 8 | Looper (large shank) for heavy work |
| 57932 8 | " (small shank) for two or more consecutive gauges of 1/8 in. |
| 57606 | Looper Carrier with eight 50370F, for 1/8 in. gauge |
| 57492 | " " " " 50370F, for 3/16 in. gauge and above |
| 157 D | Looper Carrier Screw |
| 57960 | " Eccentric with 57974 and two each 889AL and 130337 |
| 57961 | Looper Eccentric Connection |
| 57962 | " " " " 57961 with 57242 and 57960 |
| 57963 | " " Oil Cup |
| 51196 F | " " " " Adjusting Screw |
| 57967 | " " " " Oil Adjusting Screw |
| 57968 | " " " " " " Coupling |
| 57968 | " " " " " " Spring |
| 57969 | " " " " Pipe |
| 57970 | " " " " " 57969 with 57973 |

| No. | Name |
|-----------|--|
| 57972 | Looper Eccentric Oil Cup Pipe Joint |
| 57965 | " " " " Plate |
| 57979 | " " " " Screen |
| 704 D | " " " " Screw |
| 57974 | " " Oil Pad (braided cotton) |
| 57971 | Looper Eccentric Oil Pipe Coupling |
| 57973 | " " " " Sleeve |
| 57964 | Looper Eccentric Oil Cup complete, Nos. 51196F, 57963, 57965 to 57968, 57970 to 57972 and 57979 |
| 130337 | Looper Eccentric Lubricating Pad (wood) |
| 889 AL 2 | " " Set Screw |
| 57868 | " Rock Shaft with two 1147AL |
| 57870 | " " " (adjustable) complete, Nos. 57868 and 57869 |
| 57887 | Looper Rock Shaft 57870 with 57243 |
| 57242 | " " " Bar |
| 1147 AL 2 | " " " " Set Screw |
| 57869 | " " " Connecting Stud with two 1147AL |
| 1147 AL 2 | " " " " " Set Screw |
| 57243 | " " " Ring Pin with 860L and 130336 |
| 130336 | " " " " " Oil Wick (braided cotton) |
| 860 E | " " " " " Plug Screw |
| 446 AL | " " " " " Set Screw (left) |
| 446 AL | " " " " " " (right) |
| 50370 F 8 | " Set Screw |
| 57244 | Needle Bar (hollow) |
| 57607 | " " 57244 with 57608, for 1/8 in. gauge |
| 57647 | Needle Bar 57244 with 57648, for 3/16 in. gauge and above |
| 38456 | Needle Bar Bushing (lower) |
| 1133 E | " " " " Set Screw |
| 57245 | " " " (upper) |

| No. | Name |
|---------|--|
| 1133 E | Needle Bar Bushing (upper) Set Screw |
| 57372 | " " Collar with 735F |
| 735 F | " " " Set Screw |
| 38458 | " " Connecting Link |
| 130322 | " " " " 38458 with 57940 and 130317 (no support) |
| 130319 | Needle Bar Connecting Link 38458 with 57940 and 130318 (for use with support) |
| 57940 | Needle Bar Connecting Link Hinge Stud |
| 1520 E | " " " " " " Nut |
| 130317 | " " " Stud with 50379C and two 187E (no Support) |
| 130318 | Needle Bar Connecting Stud with 50379C and two 187E (for use with support) |
| 133111 | Needle Bar Connecting Stud with 50379C and two 187E (no support) |
| 187 E 2 | Needle Bar Connecting Stud Clamping Screw |
| 57608 | " Clamp with eight 520F for 57607 |
| 57648 | " " " " 50014F, for 57647 |
| 130386 | Needle Clamp Guide |
| 57450 | " " " Bracket (left) |
| 161 J | " " " " " Screw |
| 133048 | " " " " (right) |
| 161 J | " " " " " Screw |
| 130359 | " " " " Holder |
| 1193 D | " " " " " Screw |
| 914 F | " " " Screw |
| 50365 D | " " Support Screw (lower) |
| 127953 | " " (lower) Support, for 127956 |
| 127954 | " " " " " 127957 |
| 127955 | " " (upper) |
| 51278 J | " " Support Clamping Screw |
| 1654 J | " " " " " Nut |

| No. | Name |
|-----------|---|
| 9525 | Needle Clamp Support Clamping Screw Nut Washer |
| 127956 | Needle Clamp Support (adjustable) complete, for 2 7/8 in. to 4 7/16 in. gauges, Nos. 1654J, 9525, 51278J, 127954 and 127955 |
| 127957 | Needle Clamp Support (adjustable) complete, for 4 1/2 in. to 6 in. gauges, Nos. 1654J, 9525, 51278J, 127953 and 127955 |
| 220 J | Needle Clamp Support Screw (upper) |
| 57611 | " Guard with 50239C |
| 50239 C | " " Set Screw |
| 57319 | " " (left) with 50239C |
| 50239 C | " " " Set Screw |
| 57320 | " " (right) with 50239C |
| 50239 C | " " " Set Screw |
| 57251 | Needle Guard Bar, for 57254 (for small Throat Plate) |
| 57351 | " " " " 57354 (for medium Throat Plate) |
| 57381 | " " " " 57382 (for large Throat Plate) |
| 127753 | " " " Bracket (left) with 440F, for 57254 |
| 57943 | " " " " " " " " 57354 and 57382 |
| 177 C | Needle Guard Bracket (left) Screw |
| 127754 | " " " (right) with 440F, for 57254 |
| 57944 | " " " " " " " " 57354 and 57382 |
| 177 C | Needle Guard Bar Bracket (right) Screw |
| 57254 | " " " " Holder, (for small Throat Plate) |
| 57354 | " " " " " (for medium Throat Plate) |
| 57382 | " " " " " (for large Throat Plate) |
| 29627 | " " " " " Dowel Pin |
| 50154 D 2 | " " " " " Screw |
| 440 F 2 | " " " Set Screw |
| 620 F 8 | " Set Screw, for 57608 |

| No. | Name |
|-----------|--|
| 50014 F 8 | Needle Set Screw for 57648 |
| 57255 | Presser Bar |
| 57669 | " " (for Universal Compensating Presser Foot) |
| 61046 | " " Bushing (lower) |
| 1133 E | " " " " Set Screw |
| 38456 | " " " (upper) |
| 1133 E | " " " " Set Screw |
| 130360 | " " Lifter (when using Needle Clamp Guide) |
| 57257 | " " Lifter |
| 57258 | " " " Hinge Pin |
| 447 AL | " " " " " Set Screw |
| 194 D | " " " Set Screw |
| 57259 | " " Lifting Bracket with 453AL and 1819 |
| 57260 | " " " " Guide |
| 1819 | " " " " " Roller and Stud |
| 453 AL | Presser Bar Lifting Bracket Set Screw |
| 57976 | " " " Lever with 193F and 460AL |
| 57276 | " " " " Connecting Rod |
| 57277 | " " " " " " Collar with 465C |
| 465 C | " " " " " " " Set Screw |
| 24122 | " " " " " " Spring |
| 46057 | " " " " " " " Stop Washer |
| 57278 | " " " " " Stud |
| 57279 | Presser Bar Lifting Lever Connecting Stud complete, Nos. 453AL, 1423J, 1904 and 57278 |
| 1904 | Presser Bar Lifting Lever Connecting Stud Roller |
| 1423 J | " " " " " " " Cap Screw |
| 453 AL | " " " " " " " Set Screw |
| 57280 | " " " " " Hook |
| 460 AL | " " " " " " Set Screw |
| 802 X | " " " " " Hinge Screw |
| 57973 | " " " " " Spring |

| No. | Name |
|---------|---|
| 38467 | Presser Bar Spring (flat) |
| 38468 | " " " Stud |
| 57760 | " Foot (solid) |
| 18280 | " " Hinge Pin |
| 442 C | " " " " Set Screw |
| 57613 | " " Plate |
| 61301 | " " Shank with 442C |
| 35250 | " " Spring |
| 57614 | Presser Foot (spring hinged) complete, Nos. 18280, 35250, 57613 and 61301 |
| - 176 J | Presser Foot Screw |
| 574 W | Pressure Regulating Thumb Screw |
| 1539 W | " " " " Lock Nut |
| 57262 | Slack Thread Controller |
| 46035 | " " " Clamp (inside) |
| 57263 | " " " " (outside) |
| 50115 F | " " " " Screw |
| 2102 | 13 Tension Disc |
| 127973 | " Plate with 439D |
| 439 D | " " Position Stud |
| 57265 | " " Spring |
| 665 D | " " " Screw |
| 51570 C | 8 " Regulating Thumb Nut |
| 32572 | 8 " Releasing Disc |
| 57266 | " " Lever |
| 57267 | " " " Connection |
| 193 F | " " " " Set Screw |
| 738 D | " " " Hinge Screw |
| 127977 | 8 " " Pin (large) |
| 133066 | 8 " " " (small) |
| 130306 | " " Plate |
| 691 J | 2 " " " Screw |
| 50326 C | 8 " Screw Stud |

| No. | Name |
|---------|--|
| 59539 | 8 Tension Screw Stud 50326C with 51570C |
| 59535 | 8 " Spring |
| 59537 | 8 " Thread Spring Bushing (large) |
| 59538 | 8 " " " " (small) |
| 131696 | 8 " " Guide |
| 57491 | Thread Controller |
| 206 D | " " Screw |
| 57493 | " Eyelet (side of arm) |
| 190 J | " " Screw |
| 57628 | " Lubricating Oil Cup with Bracket |
| 57629 | " " " " Pad (felt) |
| 57630 | " " " " Pin |
| 57631 | Thread Lubricating Oil Cup with Bracket complete, Nos. 57628 to 57630 (not regularly furnished) |
| 57490 | Thread Take-up |
| 665 E | " " Adjusting Screw |
| 57272 | " " Arm |
| 50379 C | " " " Set Screw |
| 57615 | Throat Plate, for 57612, for 1/8 in. gauge |
| 57633 | " " " 57632, for 3/16 in. gauge |
| 691 F 2 | " " Screw |
| *15404 | Trade Mark |
| 15405 2 | " " Rivet |